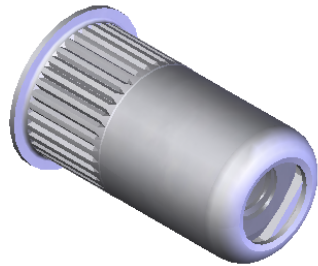
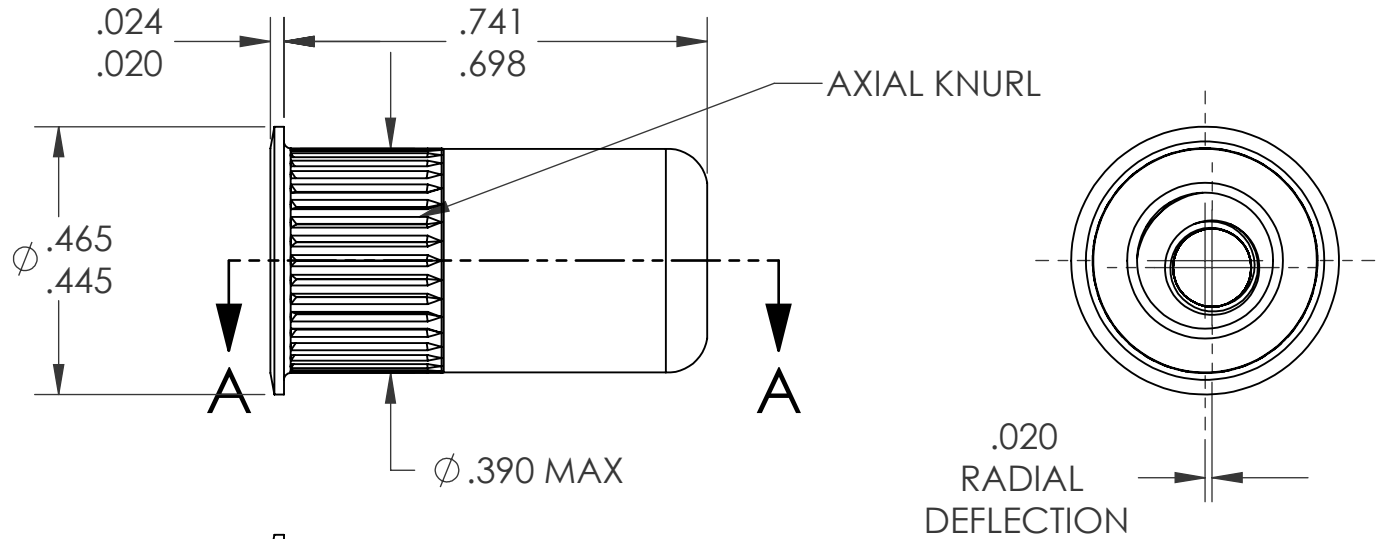
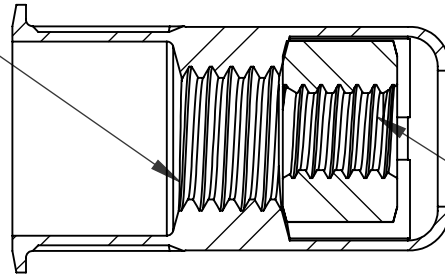


REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE		
B	MODIFIED DIMS.; ADDED INT. THREAD	10/27/08	1107



1/4-28 UNF 2B



SECTION A-A

#8-32 UNC 2B  
PER ASME B1.1  
MINOR DIA: .130 - .139

NOTE:


- GRIP RANGE: .027 - .130
- HOLE SIZE:  $\phi$ .391 AFTER ALL APPLIED FINISHES.
- INSTALLED LENGTH: .522 REF.
- LUBRICATION: NONE
- INSTALLATION TOOL: MS 50 SPIN-PULL (1/4-28 MANDREL)

U.S. PATENT NO. 7,713,011

**PROPRIETARY AND CONFIDENTIAL**

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE
		DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: MACH $\pm$ 1 BEND $\pm$ 1 TWO PLACE DECIMAL $\pm$ .01 THREE PLACE DECIMAL $\pm$ .002	DRAWN	JVK 10/27/08
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994	CHECKED	
		MATERIAL BODY: C1008/1010 NUT: MED. CARBON STEEL	ENG APPR.	JVK 10/27/08
		FINISH BODY AND NUT: ZINC PLATE (CLEAR TRIVALENT CHROMATE) RoHS COMPLIANT; 8-12 $\mu$ m	MFG APPR.	AP 11/13/08
NEXT ASSY	USED ON		Q.A.	
			COMMENTS:	
			E-mail: info@sherex.com	
			www.sherex.com	
			Phone: 866-474-3739	
			Fax: 716-875-0358	

		
TITLE:		
SMALL FLANGE RIV-FLOAT®		
SIZE DWG. NO.	REV	
<b>A</b> RFK2-0832-130	B	
SCALE: 2:1	WEIGHT: .0052 kg	SHEET 1 OF 1